## U-HAUL TECH CTR. CUSTOM HITCH PROGRAM

HITCH INSTALLATION INSTRUCTIONS	HITCH # 24997
VEHICL: 2002 TOYOTA PRIUS HYBRID	Pg. 1
CLASS 1 (MAX. GROSS 1,500 LBS. / MAX. TONGUE 150 LBS.)	02/25/02
REQUIRES DRAW-TITE DRAWBAR : 3597	Aprox. Weight: 23 LBS.
	Install Time: 0.5 hrs.

- 1. Remove vehicle tie-downs from both frame rails and give to your hitch customer for reinstallation if Hitch is removed.
- 2. Lower exhaust at the rear of the vehicle by removing exhaust hanger above muffler.
- 3. Raise hitch in position aligning holes in hitch brackets with existing holes where tie-downs were removed in step 1.
- 4. Install new M10-1.25 x 25mm hex bolts with a 7/16" conical washer in each hole.
- 5. Torque M10 fasteners to 39 ft.-lbs.
- 6. Reinstall muffler hanger.

Give these instructions to your hitch customer.

## **HITCH MAINTENANCE**

Inspect periodically to insure that fasteners remain tight, and that the hitch and vehicle structure is intact and free of rust/corrosion or evidence of structural failure. If you have questions or comments regarding this custom hitch, call the **U-Haul Technical** Center at **1-800-223-6218**. This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York and V.E.S.C. regulation V-5

QTY.	DESCRIPTION OF HARDWARE
4	M10-1.25 x 25mm Hex Bolt
4	7/16" Conical Washer