CATALOG NUMBER	247223
APPLICATION	•
	300, 350, 380, 420, 500, 560, SE, SD,
	SDL, SEL, SEC, (126 chassis)

PLEASE NOTE:

- A. This hitch features a removable ball mount. This hitch is not intended for use as a weight distributing hitch. Before towing, the hitch pin and retainer clip MUST be in place securing ball mount to receiver.
- B. This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York and regulation V.E.S.C. V-5.
- 1. Locate and mark the center across the car on the bottom of the rear bumper.
- 2. This hitch mounts to the bottom of the aluminum rear bumper beam (under plastic facia) and to chassis box member as shown in diagram. Position the hitch on car centered and square. Using the hitch as a template mark and drill box member four places 7/16" diameter. Mark and drill aluminum bumper beam two places for 3/8" screws.
- 3. Make a 1" diameter access hole in the bottom surface of the box member for flat washers and elbow screws 1. Locate the access hole off to the side from 7/16" mounting holes using a hole saw. Fishwire the elbow screws with flat washers into place through access hole. Cover access hole with tape (such as duck tape) to seal holes off.
- 4. Carefully position hitch over elbow screws ① and fasten in place using fasteners ① . Fasten the hitch at the bumper beam using fasteners ② as shown. Bumper facia can be trimmed slightly for access to screws.
- 5. Final tighten all fasteners as specified on reverse of these instructions. Recheck all fasteners occasionally for tightness.

## **FASTENERS**:

- (1)  $(4) 3/8 \times 1 1/4$ " elbow screw
  - (4) 3/8" flat washer
  - (4) 3/8" lock washer
  - (4) 3/8" hex nut
- (2) (2) 3/8 x 1 1/2" screw
  - (2) 3/8" flat washer
  - (2) 3/8" lock washer
  - (2) 3/8" hex nut

