

INSTALLATION INSTRUCTIONS

EQUIPMENT REQUIRED:

WIRING ACCESS LOCATION: PU1, PU2

DRILL BITS: 1/2

HITCH REQUIRES 5/8" PIN AND CLIP IF STABILIZING PIN (7651) IS NOT INSTALLED.

WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 3/4, 13/16, 7/8

VEHICLE	HITCH NO.
CHEVROLET/GMC PICKUP (ALL W/8' BOX)	41504
DODGE PICKUP (ALL EXCEPT D50 AND VEHICLES WITH HEAVY DUTY SUSPENSION)	
DODGE RAMCHARGER (EXCEPT WITH SKID SHIELD)	
*FORD PICKUP (ALL) 1980 AND LATER FORD-SEE STEP 6	
FORD BRONCO	
FORD F350 SUPER DUTY CAB & CHASSIS	
INTERNATIONAL PICKUP	
PLYMOUTH TRAILDUSTER (EXCEPT WITH SKID SHIELD)	

FOR ABOVE APPLICATIONS WHEN EQUIPPED WITH "DEEP DROP" STEP BUMPERS

DO NOT EXCEED LOWER OF TOWING VEHICLE MFR'S RATINGS OR

HITCH TYPE	MAX GROSS TRLR WT(LB)	MAX TONGUE WT(LB)
WEIGHT DISTRIBUTING	10,000	1000
WEIGHT CARRYING BALL MOUNT	5000	500

1/2-13 X 1-3/4 GR5 CARRIAGE BOLT

1/4 X 1-1/2 X 2 BLOCK (1277) CONICAL TOOTHED WASHER NUT

1/2-20 X 1-1/2 GR5 FLAT WASHER (3306) LOCKNUT (3856)

MOUNTING FLANGE (SHOWN POINTING INBOARD) (FOR 34" FRAMES)

OPTIONAL LOCKING STABILIZING PIN

J-PIN

Part No. 7651 (Order Separately)

NOTE: 1981 AND LATER, CHEVROLET & GMC APPLICATIONS WITH STEP BUMPERS REQUIRE REMOVAL OF SUPPORT BRACKETS TO THE FRAME. THESE BRACKETS SHOULD BE RETAINED FOR REPLACEMENT UPON REMOVAL OF THE HITCH. THE STEP BUMPER SHOULD NOT BE USED FOR TOWING WITH THE BRACKETS REMOVED.

1. REMOVE SPARE TIRE FROM VEHICLE.
NOTE: TO RETAIN UNDER-BOX TIRE STOWAGE, SPARE TIRE CARRIER WILL HAVE TO BE RELOCATED AND/OR MODIFIED.
NOTE: ON SOME FORD PICKUP MODELS EQUIPPED WITH 16" SPARE TIRE, IT WILL BE NECESSARY TO ADJUST SPARE TIRE CRADLE TO RETAIN UNDER VEHICLE TIRE STOWAGE AFTER HITCH IS INSTALLED.
2. MEASURE VEHICLE FRAME WIDTH. FOR 34" FRAMES, POSITION SIDE BRACKET WITH MOUNTING FLANGES POINTING INBOARD. FOR 38" FRAMES, POSITION BRACKET WITH MOUNTING FLANGES POINTING OUTBOARD.
3. LIFT BRACKET INTO POSITION, PLACING REAR-MOST MOUNTING TAB AT END OF VEHICLE FRAME. CLAMP BRACKET TO FRAME.
4. USING SLOTTED HOLES IN BRACKET AS A GUIDE, DRILL (6) 1/2" DIAMETER HOLES IN FRAME.
NOTE: IN SOME CASES, IT MAY BE POSSIBLE TO USE EXISTING HOLES IN FRAME.
5. INSTALL SIDE BRACKET MOUNTING FASTENERS AS SHOWN, PLACING BLOCKS INSIDE FRAME. DO NOT TIGHTEN AT THIS TIME.
6. * 1980-LATER FORD PICKUPS REQUIRE 1685 FASTENER KIT. (ORDER SEPARATELY) SEE SHEET 2 FOR INSTRUCTIONS.
7. REPEAT STEPS 3, 4, AND 5 ON OPPOSITE SIDE OF VEHICLE.
8. INSTALL CROSSTUBE ASSEMBLY INTO SIDE BRACKETS. INSTALL 1/2-20 X 1-1/2 HEX BOLTS, 1/2 FLAT WASHERS AND 1/2-20 FLANGED LOCKNUTS. TORQUE TO 95 LB-FT.
9. TIGHTEN ALL SIDE BRACKET TO FRAME FASTENERS TO 75 LB-FT.

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING SYSTEMS OF THE STATE OF NEW YORK AND V.E.S.C. REGULATION V-5.

APPROX WEIGHT (LB.)	FASTENER KIT NO.
60	1130-557

NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.



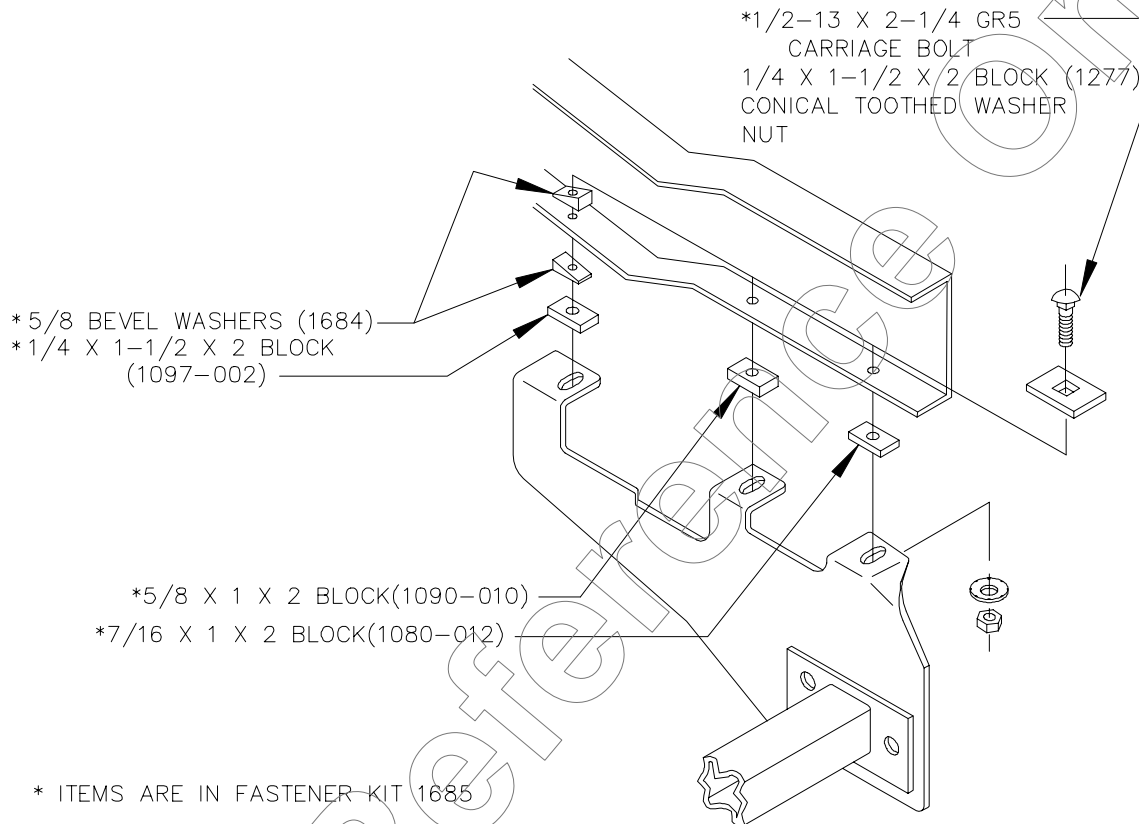
Canton, Michigan

INSTALLATION INSTRUCTIONS

DRILL BITS:

WRENCHES:

SPECIAL INSTALLATION INSTRUCTIONS – 1980-LATER FORD P.U.



1. COMPLETE STEPS 1 THROUGH 5 ON SHEET 1.
2. ATTACH RECEIVER TO VEHICLE AS SHOWN ABOVE.
NOTE THAT THE 1277 BLOCKS, 1/2 CONICAL TOOTHED WASHERS AND 1/2 HEX NUTS USED ARE INCLUDED WITH THE FASTENERS PROVIDED WITH THE RECEIVER.
3. SEE STEPS 7, 8, AND 9 ON SHEET 1.

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DRAW-TITE®
Canton, Michigan