13138 / 78165

FORD RANGER & MAZDA B2300, B3000, B4000

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GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 4,000 LBS. TRAILER WEIGHT & 400 LBS. TONGUE WEIGHT. GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 6,000 LBS. TRAILER WEIGHT & 600 LBS. TONGUE WEIGHT

DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

TEM	P
1 4 1/2-13 x 1 3/4 CARRIAGE BOLT 2 4 HFN 1213 HEX FLANGE NUT 3 6 CM-SP1 .250 x 1.50 x 2.00" SQUARE HOLE SPACER NOTE: 97 AND PRIOR YEARS 19mm OPEN END STYLE WRENCH MUST BE PURCHASED TO ALLOW REMOVAL OF SPARE TIRE AFTER HITCH INSTALLATION	
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3 6 CM-SP1 250 x 1.50 x 2.00" SQUARE HOLE SPACER NOTE: 97 AND PRIOR YEARS 19mm OPEN END STYLE WRENCH MUST BE PURCHASED TO ALLOW REMOVAL OF SPARE TIRE AFTER HITCH INSTALLATION	1 4 1/2-13 x 1 3/4
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DASSENGED SIDE FRAME DAIL	19mm OPEN END STYLE WRENCH MUST BE PURCHASED TO ALLOW REMOVAL OF SPARE
DRIVER SIDE FRAME RAIL SQUARE HOLE SPACER (PLACED BETWEEN FRAME AND HITCH IF VEHICLE IS EQUIPPED WITH A STEP BUMPER INSTALL TIME: 45 MINUTES INSTALL TIME: 45 MINUTES INSTALL NOTES: MAY REQUIRE SOME DRILLING	SQUARE HOLE SPACER (PLACED BETWEEN FRAME A HITCH IF VEHICLE IS EQUIPPE WITH A STEP BUMPER HITCH WEIGHT: 25 LBS. INSTALL TIME: 45 MINUTES INSTALL NOTES:

INSTALLATION STEPS

NOTE: Relocation of tire bracket is not required.

- 1) For vehicles with step bumper, remove rearmost bumper bracket bolts and J-nuts (both sides).
- 2) **Position hitch on vehicle**, sandwiching the bumper brackets (if present) between the hitch and the vehicle frame. Install rearmost fasteners as shown.
- 3) **Using hitch as a template**, drill two 1/2" holes into frame at forward end of hitch. Note: On some models, these holes may already exist.
- 4) **Install remaining fasteners** as shown. For vehicles with step bumper, place square hole spacer between frame and side brackets at forward attachment.
- 5) Torque all 1/2" fasteners to 75 lb-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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