

INSTALLATION INSTRUCTIONS**MODEL NO.****75023****APPLICATION:****1987-92 Toyota 4Runner (except w/31" spare tire)**

WARNING: Although this hitch is designed to safely tow its rated load, we recommend that you consult your vehicle owners manual for possible manufacturers recommendations or limitations. Always follow the manufacturers installation instructions and always install on the specified vehicle. Before installing hitch, check that the attachment points are in good condition.

Failure to follow these guide lines will void warranty. Any modifications to this hitch will void warranty.

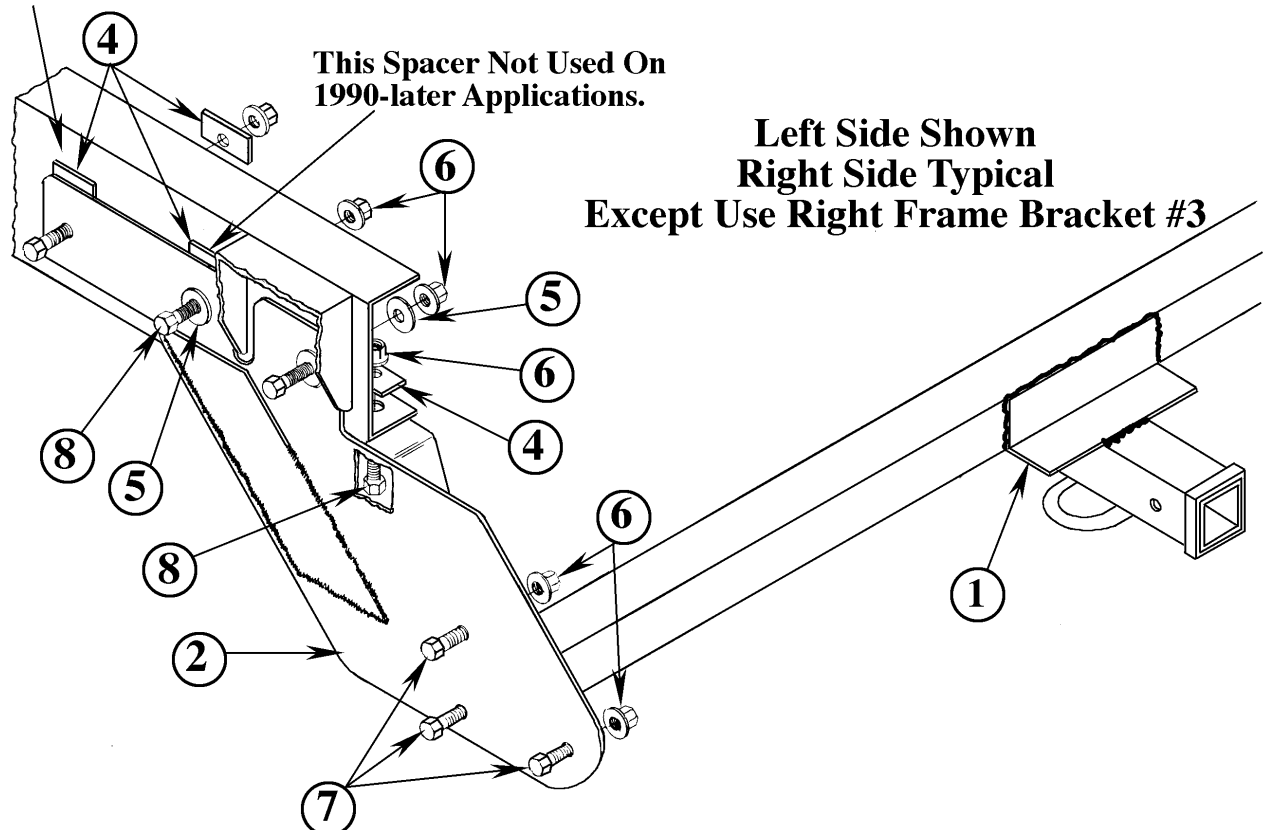
WEIGHT CARRYING HITCH CAPACITY
3500 LBS. MAXIMUM TRAILER WEIGHT
350 LBS. MAXIMUM TONGUE WEIGHT

WEIGHT DISTRIBUTING HITCH CAPACITY
500 LBS. MAXIMUM TRAILER WEIGHT
500 LBS. MAXIMUM TONGUE WEIGHT
 Trailer brakes are recommended for towing loads in excess of 1500 lbs.

PARTS INCLUDE:

1. Receiver Assembly	(1)	6. 1828-03 1/2-13 Locknut	(14)
2. 2131-02 Left Frame Bracket	(1)	7. 1835-03 1/2-13 x 1-1/4 Hex Bolt GR 5	(6)
3. 2134-07 Right Frame Bracket	(1)	8. 1836-03 1/2-13 x 1-1/2 Hex Bolt GR 5	(6)
4. 1001-03 3/16 Plate	(8)	9. 2953-03 1/2-13 x 4-1/2 Hex Bolt GR 5	(2)
5. 1875-03 1/2 Flatwasher	(6)		

**Remove Plastic Plug
From This Location**



NOTE
SPARE TIRE MAY HAVE TO MOVED FORWARD SLIGHTLY
TO CLEAR CENTER SECTION OF RECEIVER

1. Position the left frame bracket #2 against the outer surface of the left vehicle frame, so that holes in the hitch frame bracket align with the existing holes in the vehicle frame. If the forward hole in the hitch frame bracket aligns with a black plastic plug in the vehicle frame, remove this plug before installing the frame bracket.
2. On 1978-89 vehicles, place a 3/16 spacer plate #4 between the frame bracket and vehicle frame at the two forward attachment holes. On 1990 and later vehicles, place a 3/16 spacer plate #4 ONLY at the forwardmost attachment hole. Bolt frame bracket in place, but do not tighten bolts at this time.
3. On all vehicles, secure the hitch frame bracket to vehicle frame at the rearmost hole. Be sure to place a 1/2" flatwasher #5 against the hitch frame bracket and one against the inside vehicle frame over the existing slot.
4. Using the hole in the hitch frame bracket that rests against the bottom of the vehicle frame as a guide, drill a 1/2" hole in the bottom flange of the vehicle frame. Bolt the frame bracket in place at this point.
5. Repeat Steps 1-5 on the right side of the vehicle using the right frame bracket #3.
6. Position the receiver assembly #1 between the previously installed frame brackets and bolt securely in place as illustrated.
7. Tighten all 1/2" bolts to 75 ft. lbs. torque. Failure to tighten bolts as described may result in fastener loss or failure.
8. Use only a 5/8" diameter hitch pin with locking device to secure a ball mount in this receiver.

For information regarding this product, or our warranty, contact your dealer or write to "CUSTOMER SERVICE MANAGER" P.O. Box 850, Lodi, CA 95241

NOTE: Some states require a clearview of license plate. Remove ball when not in use if it restricts view.

NOTE: This product complies with regulation V-5, C.S.A. Standard D-264 and safety requirements for connecting devices and towing systems of the State of New York.

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