

NO DRILLING REQUIRED

24868

BMW 7-SERIES

10/31/2011

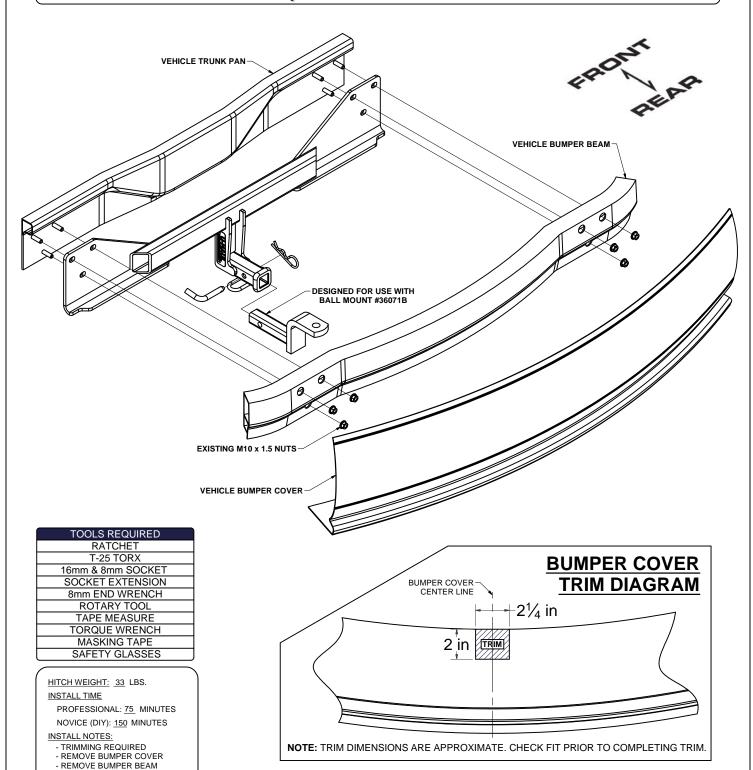
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,000 LBS. TRAILER WEIGHT & 200 LBS. TONGUE WEIGHT.

DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY 18050 STABILIZING STRAPS.

** FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY**

HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813



PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Curt Manufacturing LLC., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing LLC., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing LLC.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.

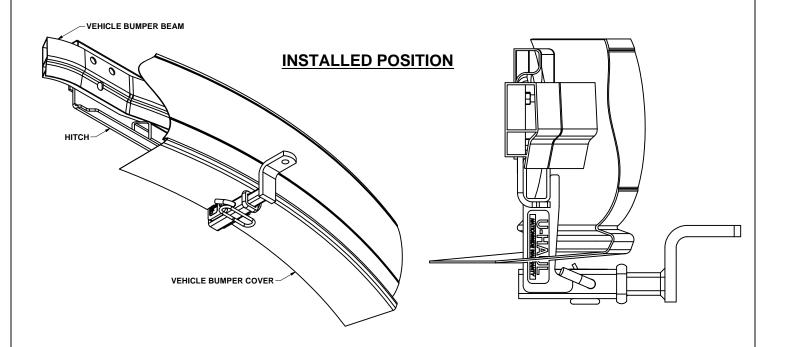


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INSTALLATION STEPS

- 1. Remove (3) fasteners from each wheel well.
- 2. Pop off trim which runs horizontally along the lower portion of bumper cover.
- 3. Remove (4) fasteners which are located under trim removed in STEP 2.
- 4. Remove (3) nuts from behind each tail light and unplug electrical clip. Note: These nuts and plugs are accessed through the trunk. Carefully remove tail lights.
- 5. Pop off trim located below the tail lights removed in STEP 4.
- 6. Remove (1) fastener from underneath each piece of trim removed in STEP 5.
- 7. Carefully remove bumper cover. Pop sides off first, pull straight back and unplug from vehicle.
- 8. Remove foam insert and return to vehicle owner. Remove bumper beam by removing (6) M10 nuts.
- 9. Place hitch into position over threaded studs and place bumper beam over hitch. Clamp hitch between vehicle trunk pan and bumper beam using the nuts removed in STEP 8. Torque all M10 hardware to 35 ft-lbs.
- 10. Hold bumper cover in position and mark where to trim. See BUMPER COVER TRIM DIAGRAM on PAGE 1.
- 11. Reinstall bumper cover. Note: An approximate 1" square may need to be trimmed from bumper cover support and heat shield if there is interference with the hitch. This may require the removal of (1) fastener which attaches the heat shield to bumper cover support.
- 12. Reinstall all components removed in STEPS 1-6.

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