

INSTALLATION STEPS

- 1. If present, remove (5) fasteners and the plastic fascia covering the driver side frame rail. Return fasteners and plastic shield to owner. <u>Note</u>: You may trim fascia and re-attach after hitch installation.
- 2. Locate (2) weldnuts near the end of each frame rail. Clean weldnuts of debris and rust to ease hitch installation. (See weldnut cleaning)
- 3. Raise hitch into position by sliding the passenger side plate over the exhaust first. Secure the hitch into position using M12-1.25 x 35mm bolts and 1/2" conical toothed washers.
- 4. On the driver side frame rail fishwire a 7/16-14 x 1 1/2" carriage bolt and CM-SP2 spacer through the access hole and into the existing hole in the bottom of the frame rail. Secure with 7/16" flange nut. (See fishwire technique)
- 5. Torque all 12mm hardware to 86 ft-lbs. Torque all 7/16" hardware to 70 ft-lbs.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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