

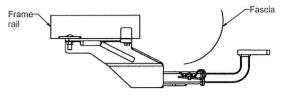
36289

BUICK LE SABRE- ALL MODELS
PONTIAC BONNEVILLE- ALL MODELS, OLDSMOBILE AURORA

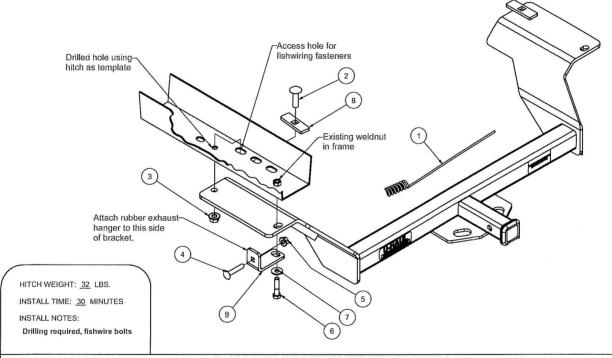
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3,500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT.

DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	1/2"	FISHWIRE TOOL
2	2	1/2 - 13 x 1 3/4	CARRIAGE BOLT
3	2	1/2 - 13	HEX FLANGE NUT
4	2	3/8-16 x 2	CARRIAGE BOLT
5	2	3/8-16	HEX FLANGE NUT
6	2	M10 - 1.5 x 45mm	HEX BOLT
7	2	3/8"	CONICAL TOOTHED WASHER
8	2	CM-SP6	.250 x 1.00 x 3.00" SQUARE HOLE SPACER
9	2	CM-12044-EHB	.250" EXHAUST HANGER BRACKET



HITCH SHOWN PROPERLY INSTALLED



INSTALLATION STEPS

- Remove the exhaust hanger bracket from the bottom of the frame rail and disconnect the rubber hanger attached to the exhaust tail pipe. A replacement bracket is provided and will be installed later. Return factory exhaust brackets to the vehicle owner.
- 2) Raise hitch in to position. Using hitch as a template drill two 1/2" holes.
- 3) Lower hitch and fishwire carriage bolts and spacers through frame access holes.
- 4) Attach hanger brackets, install M10 hex bolt thru square hole in bracket to bottom of frame. Slide the rubber hanger onto the 3/8" carriage bolt and secure with flanged hex nut. Tighten nut against the rubber hanger allowing the hanger to rotate. Do not over tighten.
- 5) Torque all M10 fasteners to 53 lb.-ft. Torque all 1/2" fasteners to 75 lb.-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO INSURE THAT ALL FASTNERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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