12333 / 36333

PONTIAC G6 & GT

7/6/07

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT ***DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*** Parts List ITEM QTY PART NUMBER DESCRIPTION 6 1/2-13 x 1 1/2 CARRIAGE BOLT 1 1/2" FISHWIRE TOOL 2 1 FRAME RAIL 3 6 CM-SP10 .250 x 1.00 x 2.50" SQUARE HOLE SPACER 4 6 HFN 1213 HEX FLANGE NUT 5 1 M6 - 1.00 X 25 HEX BOLT HEX BOLT ACCESS HOLE FRAME RAIL ACCESS HOLE 5 DRILLED HOLES 2 4 ø HITCH WEIGHT: 39 LBS. INSTALL TIME: 60 MINUTES INSTALL NOTES: DESIGNED FOR USE WITH -DRILLING REQUIRED BALL MOUNT #36061 & #D-20 -FISHWIRE FASTENERS

INSTALLATION STEPS

1) Remove wire mounting strap from passengers side frame rail. (Reuse later)

- 2) Locate and mark the center of the vehicle.
- 3) Raise hitch into position, with hitch centered and square to vehicle mark and center punch (6) mounting holes. (Note: rear slot on passenger side will match up with existing strap mounting hole on vehicle.)
- 4) Drill (6) mounting holes using a 17/32" drill.
- 5) Fishwire 1/2" carriage bolts and spacers through existing access holes in frame and out drilled holes as shown. (Note: passenger side access hole is under strap.)
- 6) Raise hitch into position over carriage bolts and under wire mounting strap, secure with flange nuts as shown.
- 7) Reattach strap removed in step 1 using M6 bolt through slot in hitch.

8) Torgue all 1/2" fasteners to 75 lb-ft and M6 bolt to 7 lb-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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